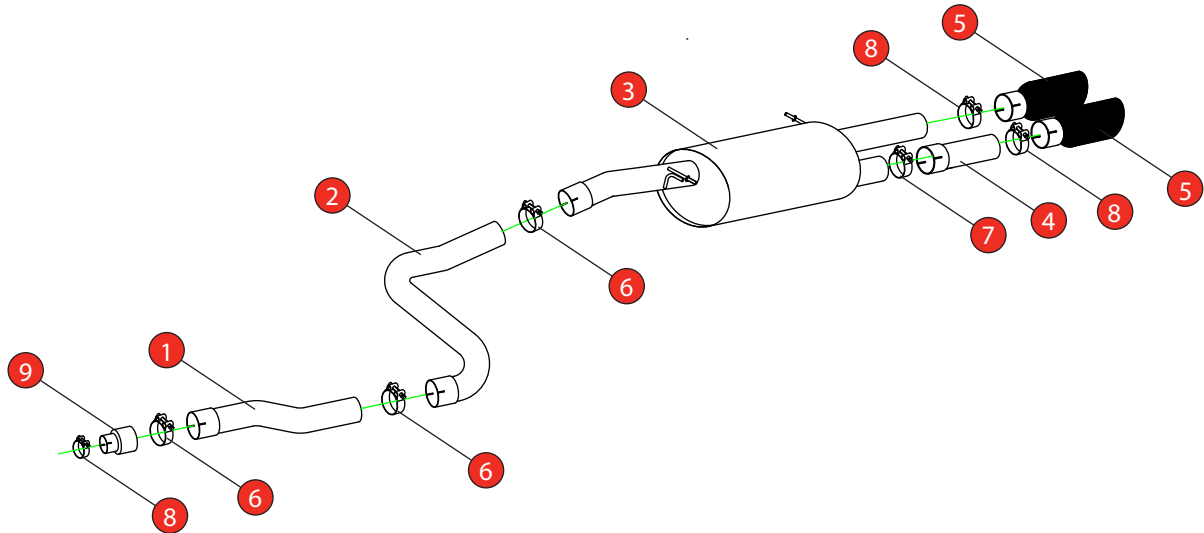


<b>Car</b>	Ford Puma ST	<b>Part No.</b>	SFDS093CF
<b>Year</b>	2020-Current	<b>Fit Kits</b>	375FK
<b>Notes</b>	Where not supplied use original fittings. The original exhaust requires cutting.	<b>Features</b>	Pipe Diameter:- 70mm

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1291FD	Centre Section	1
2	1292FD	Link Pipe	1
3	1314FD	Rear Silencer	1
4	1300FD	Valved Trim Connecting Pipe	1
5	Z023.10158	Carbon Fibre Ascari Trim	2
<b>Fit Kit</b>			
6	Z016.10063	72mm H/D Clamp	3
7	Z016.10070	66mm H/D Clamp	1
8	Z016.10064	63-68mm Clamp	3
9	AD03	Adaptor	1
10	Z016.10057	Hanging Rubber	3

E-MARK	N/A
DATE	08/07/22
ISSUE	01
AUTHORISED	M.Ydlibi

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

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<b>Year</b>	2020-Current	<b>Fit Kits</b>	375FK
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Estimated Fitting Time: 60 Minutes



To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axel. (In the centre of the straight length of pipe).



B) To remove the rest of the original GPF back system cut 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.



C) Replace the rear three mounting rubbers with the uprated rubbers supplied in the fit kit.

